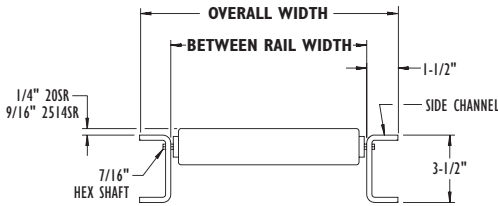
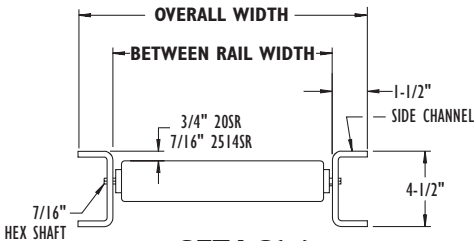


## ROLLER Gravity Roller Conveyor (2 in. Dia. x 12 Ga. Rollers) (2-1/2 in. Dia. x 14 Ga. Rollers)



**SET HIGH**



**SET LOW**

LOAD CAPACITY CHART				
Support Centers	Frame Capacity (Lbs.)		Roller Capacity (Lbs.)	
	Maximum Distributed	Maximum Load	20SR	2514SR
	Live Load Per Foot			
5'	620		250	200
10'	118			

### Standard Specifications

**WIDTHS**—Between Rail Width 13 in., 15 in., 17 in., 19 in., 21 in., 23 in., 25 in., 27 in., 31 in., 33 in., 37 in., & 39 in.

**FRAMES**—3-1/2 in. or 4-1/2 in. deep x 1-1/2 in. flange x 10 ga. powder painted formed steel channel with bolt-in cross members.

**BUTT COUPLINGS**—Bolt-on type for bolting sections together.

**LENGTHS**—5 ft. and 10 ft. straight sections.

**ROLLERS**—"20-SR" 2 in. dia. x 12 ga. unplated steel tubing. 2514-SR 2-1/2 in. dia. x 14 ga. unplated steel tubing. Bearings are labyrinth sealed and grease packed.

**AXLES**—7/16 in. hex shaft, spring loaded.

**CAPACITY**—See Load Capacity Chart this page.

Over All Width	Between Rail Width	Model No. 2 in. Rollers (Unplated)	Roller Centers	Weight (Lbs.)		Model No. 2-1/2 in. Rollers (Unplated)	Roller Centers	Weight (Lbs.)	
				5'	10'			5'	10'
16"	13"	20SR-13-2 1/4	2-1/4"	126	252	-	-	-	-
		20SR-13-3	3"	105	207	2514SR-13-3	3"	112	216
		20SR-13-4 1/2	4-1/2"	84	164	2514SR-13-4 1/2	4-1/2"	87	166
		20SR-13-6	6"	70	139	2514SR-13-6	6"	76	145
		20SR-13-9	9"	60	118	2514SR-13-9	9"	66	120
		20SR-13-12	12"	53	104	2514SR-13-12	12"	58	109
18"	15"	20SR-15-2 1/4	2-1/4"	139	278	-	-	-	-
		20SR-15-3	3"	115	227	2514SR-15-3	3"	122	235
		20SR-15-4 1/2	4-1/2"	85	177	2514SR-15-4 1/2	4-1/2"	94	179
		20SR-15-6	6"	76	150	2514SR-15-6	6"	82	155
		20SR-15-9	9"	63	124	2514SR-15-9	9"	70	127
		20SR-15-12	12"	56	109	2514SR-15-12	12"	62	115
20"	17"	20SR-17-2 1/4	2-1/4"	151	302	-	-	-	-
		20SR-17-3	3"	124	245	2514SR-17-3	3"	132	255
		20SR-17-4 1/2	4-1/2"	96	189	2514SR-17-4 1/2	4-1/2"	101	192
		20SR-17-6	6"	80	158	2514SR-17-6	6"	87	166
		20SR-17-9	9"	67	131	2514SR-17-9	9"	74	135
		20SR-17-12	12"	58	113	2514SR-17-12	12"	65	121
22"	19"	20SR-19-2 1/4	2-1/4"	163	329	-	-	-	-
		20SR-19-3	3"	133	264	2514SR-19-3	3"	142	274
		20SR-19-4 1/2	4-1/2"	103	202	2514SR-19-4 1/2	4-1/2"	108	206
		20SR-19-6	6"	85	167	2514SR-19-6	6"	93	176
		20SR-19-9	9"	71	138	2514SR-19-9	9"	78	142
		20SR-19-12	12"	61	118	2514SR-19-12	12"	69	127
24"	21"	20SR-21-2 1/4	2-1/4"	177	355	-	-	-	-
		20SR-21-3	3"	144	284	2514SR-21-3	3"	152	294
		20SR-21-4 1/2	4-1/2"	109	215	2514SR-21-4 1/2	4-1/2"	115	219
		20SR-21-6	6"	90	176	2514SR-21-6	6"	99	187
		20SR-21-9	9"	74	144	2514SR-21-9	9"	83	149
		20SR-21-12	12"	63	123	2514SR-21-12	12"	72	133
26"	23"	20SR-23-2 1/4	2-1/4"	188	377	-	-	-	-
		20SR-23-3	3"	153	302	2514SR-23-3	3"	162	313
		20SR-23-4 1/2	4-1/2"	115	227	2514SR-23-4 1/2	4-1/2"	122	232
		20SR-23-6	6"	95	187	2514SR-23-6	6"	104	197
		20SR-23-9	9"	77	151	2514SR-23-9	9"	87	157
		20SR-23-12	12"	65	127	2514SR-23-12	12"	75	139
28"	25"	20SR-25-2 1/4	2-1/4"	200	403	-	-	-	-
		20SR-25-3	3"	162	321	2514SR-25-3	3"	173	333
		20SR-25-4 1/2	4-1/2"	126	240	2514SR-25-4 1/2	4-1/2"	129	245
		20SR-25-6	6"	99	196	2514SR-25-6	6"	110	208
		20SR-25-9	9"	80	157	2514SR-25-9	9"	91	164
		20SR-25-12	12"	67	132	2514SR-25-12	12"	79	145
30"	27"	20SR-27-2 1/4	2-1/4"	213	430	-	-	-	-
		20SR-27-3	3"	172	341	2514SR-27-3	3"	183	353
		20SR-27-4 1/2	4-1/2"	128	253	2514SR-27-4 1/2	4-1/2"	136	259
		20SR-27-6	6"	104	205	2514SR-27-6	6"	116	218
		20SR-27-9	9"	83	164	2514SR-27-9	9"	96	171
		20SR-27-12	12"	69	137	2514SR-27-12	12"	82	151
34"	31"	20SR-31-2 1/4	2-1/4"	237	475	-	-	-	-
		20SR-31-3	3"	191	376	2514SR-31-3	3"	203	392
		20SR-31-4 1/2	4-1/2"	141	279	2514SR-31-4 1/2	4-1/2"	150	285
		20SR-31-6	6"	113	224	2514SR-31-6	6"	127	240
		20SR-31-9	9"	90	177	2514SR-31-9	9"	104	186
		20SR-31-12	12"	75	147	2514SR-31-12	12"	89	163
36"	33"	20SR-33-2 1/4	2-1/4"	251	506	-	-	-	-
		20SR-33-3	3"	201	398	2514SR-33-3	3"	213	411
		20SR-33-4 1/2	4-1/2"	147	291	2514SR-33-4 1/2	4-1/2"	157	298
		20SR-33-6	6"	118	233	2514SR-33-6	6"	133	250
		20SR-33-9	9"	94	184	2514SR-33-9	9"	108	194
		20SR-33-12	12"	78	152	2514SR-33-12	12"	92	169
40"	37"	20SR-37-2 1/4	2-1/4"	274	555	-	-	-	-
		20SR-37-3	3"	219	436	2514SR-37-3	3"	234	450
		20SR-37-4 1/2	4-1/2"	160	317	2514SR-37-4 1/2	4-1/2"	171	325
		20SR-37-6	6"	128	253	2514SR-37-6	6"	144	271
		20SR-37-9	9"	100	197	2514SR-37-9	9"	117	208
		20SR-37-12	12"	82	161	2514SR-37-12	12"	99	181
42"	39"	20SR-39-2 1/4	2-1/4"	287	581	-	-	-	-
		20SR-39-3	3"	229	455	2514SR-39-3	3"	244	470
		20SR-39-4 1/2	4-1/2"	166	330	2514SR-39-4 1/2	4-1/2"	178	338
		20SR-39-6	6"	133	262	2514SR-39-6	6"	149	282
		20SR-39-9	9"	103	203	2514SR-39-9	9"	121	216
		20SR-39-12	12"	84	166	2514SR-39-12	12"	102	187

All weights in catalog are conveyor weights only. Accessories, crating, etc., are not included.

