

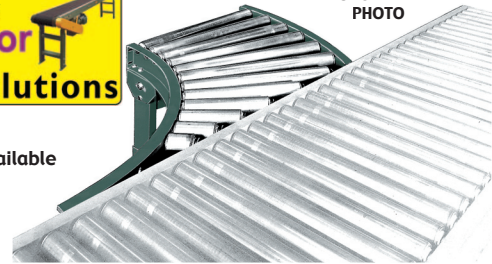
HYTROL CONVEYOR COMPANY, INC.

ROLLER

Gravity Roller Spur Conveyor
(2.0 in. Dia. x 12 Ga. Rollers)
(2-1/2 in. Dia. x 14 Ga. Rollers)



90° SPUR
SHOWN IN
PHOTO



Gravity Roller Spurs are used to transfer products from one conveying line to another. They can be used in merging or diverging applications. Ideally used where numerous lines must transfer onto a main conveyor line.

- 12 Widths
- 30°, 45°, & 90° Spurs Available
- Right or Left Hand Units

Over All Width	Between Rail Width	30° SPUR					45° SPUR				
		Model No. (Unplated)		"A"	WEIGHTS (Lbs.)		Model No. (Unplated)		"B"	WEIGHTS (Lbs.)	
		2.0" Roller	2 1/2" Roller		2.0" Roller	2 1/2" Roller	2.0" Roller	2 1/2" Roller		2.0" Roller	2 1/2" Roller
16"	13"	20SRS-13-30	2514SRS-13-30	36"	113	331	20SRS-13-45	2514SRS-13-45	27"	88	317
18"	15"	20SRS-15-30	2514SRS-15-30	39"	121	349	20SRS-15-45	2514SRS-15-45	30"	96	327
20"	17"	20SRS-17-30	2514SRS-17-30	45"	128	363	20SRS-17-45	2514SRS-17-45	33"	102	345
22"	19"	20SRS-19-30	2514SRS-19-30	48"	135	374	20SRS-19-45	2514SRS-19-45	36"	109	359
24"	21"	20SRS-21-30	2514SRS-21-30	51"	137	390	20SRS-21-45	2514SRS-21-45	39"	114	370
26"	23"	20SRS-23-30	2514SRS-23-30	54"	143	396	20SRS-23-45	2514SRS-23-45	42"	119	385
28"	25"	20SRS-25-30	2514SRS-25-30	60"	150	415	20SRS-25-45	2514SRS-25-45	45"	127	393
30"	27"	20SRS-27-30	2514SRS-27-30	63"	156	433	20SRS-27-45	2514SRS-27-45	48"	132	415
34"	31"	20SRS-31-30	2514SRS-31-30	72"	159	457	20SRS-31-45	2514SRS-31-45	54"	136	438
36"	33"	20SRS-33-30	2514SRS-33-30	75"	162	465	20SRS-33-45	2514SRS-33-45	57"	140	447
40"	37"	20SRS-37-30	2514SRS-37-30	84"	169	490	20SRS-37-45	2514SRS-37-45	63"	148	474
42"	39"	20SRS-39-30	2514SRS-39-30	87"	172	508	20SRS-39-45	2514SRS-39-45	66"	151	486

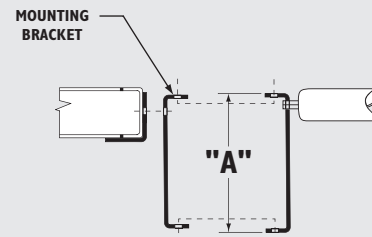
NOTE: When Between Rail Widths exceed 21", double rollers are supplied standard on 90° spurs.

All weights in catalog are conveyor weights only. Accessories, crating, etc., are not included.

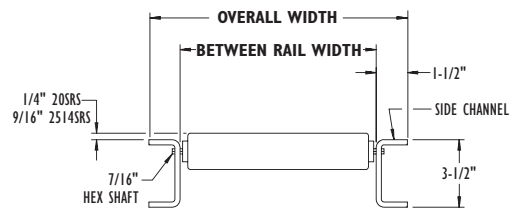
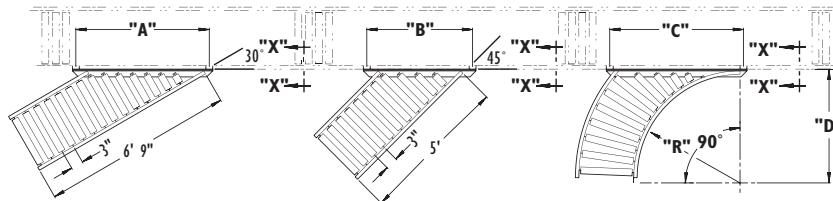
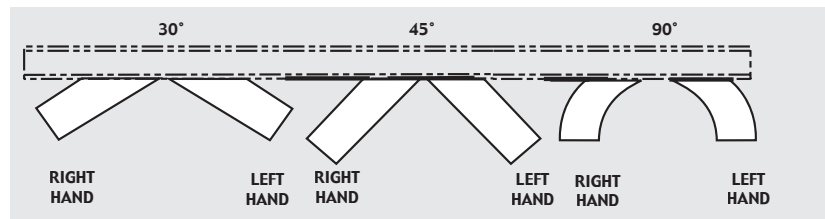
Over All Width	Between Rail Width	90° SPUR						
		Model No. (Unplated)		"C"	"D"	Inside Radius	WEIGHTS (Lbs.)	
		2.0" Roller	2 1/2" Roller				2.0"	2 1/2"
16"	13"	20SRS-13-90	2514SRS-13-90	42"	33"	32 1/2"	92	285
18"	15"	20SRS-15-90	2514SRS-15-90	42"			100	299
20"	17"	20SRS-17-90	2514SRS-17-90	48"			109	310
22"	19"	20SRS-19-90	2514SRS-19-90	48"			117	324
24"	21"	20SRS-21-90	2514SRS-21-90	48"			126	335
26"	23"	20SRS-23-90	2514SRS-23-90	54"			156	433
28"	25"	20SRS-25-90	2514SRS-25-90	54"			164	443
30"	27"	20SRS-27-90	2514SRS-27-90	54"			172	457
34"	31"	20SRS-31-90	2514SRS-31-90	66"			206	538
36"	33"	20SRS-33-90	2514SRS-33-90	78"			215	549
40"	37"	20SRS-37-90	2514SRS-37-90	78"	233	574		
42"	39"	20SRS-39-90	2514SRS-39-90	78"	242	586		

All weights in catalog are conveyor weights only. Accessories, crating, etc., are not included.

For Conveyor Channel SIZE "A"	Order By Mounting Bracket No.	Drawing Number
3 1/2" x 10 Ga.	K-2	G-571-2
6 1/2" x 12 Ga.	K-4	G-571-4



SECTION "X-X"



SET HIGH

• Standard Specifications

WIDTHS—Between Rail Width 13 in., 15 in., 17 in., 19 in., 21 in., 23 in., 25 in., 27 in., 31 in., 33 in., 37 in., and 39 in.

FRAMES—3-1/2 in. deep x 1-1/2 in. flange x 10 ga. powder painted formed steel channel with bolt-in cross members on 30° & 45° spurs, welded cross members on 90° spurs.

BUTT COUPLINGS—Bolt-on type for bolting sections together.

SPUR ANGLE—30°, 45°, & 90° right or left hand applications, specify.

ROLLERS—"20-SRS" 2.0 in. dia. x 12 ga. and "2514-SRS" 2-1/2 in. dia. x 14 ga. unplated steel tubing. Bearings are labyrinth sealed and grease packed.

AXLES—7/16 in. hex shaft, spring loaded.

MOUNTING BRACKET—Bracket is supplied to attach spur to side channels of other conveyors, specify.

CAPACITY—Same per foot capacity as straight sections. See Gravity Roller Conveyor (2 & 2-1/2 in. x 12 & 14 ga.) charts.

Our Vision: To be the finest conveyor distributor in the hearts and minds of the people we serve.

McKESOCK ENGINEERING Ltd.

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